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D205-633-011

Job Sheet 195377



Part No: D205-633-011

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	6/14/19	0.00	0.00		Packaging 1 - 1		JUN 11 2019 DAS 74 9-89 JUN 14 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	2 pcs	6/14/19	0.00	0.00		QC 4 - 28		DAS 75 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		



Container No: S190493



Part: D205-633-011

Job No: 195377

Serial No/Batch: S190493

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR00592

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				QC 4 - 72		
130	Packaging 3-1 - Stock - B4B	2 pcs	6/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	75
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	6/14/19	0.00 0.00	DC - 1 - B4B	DAS
	DC - 2 - B4B					21
140	QC 21 - FG	2 pcs	6/14/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21
						9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D205-633-011

Location:FG082

135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001

140 - (QC21- Final Inspection - Work Order Release)

JUN 18 2019

JUN 18 2019

DAS
75
9-89

DAS

21

9-89

DAS

21

9-89

JUN 18 2019

JUN 18 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157440
AN4-5A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5155699
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5163234
AN4-7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107746
AN5-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124130
AN5-6A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5103257
D2021-101	Eyebolt	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149721
D2022-101	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163199
D2022-103	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068x3 5187457x1
D2562-001	Strut 19.68"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157873
D2565-101	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121033
D2565-103	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189928
D2565-105	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189690
D2565-107	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189985
D2565-109	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5188270
D2565-111	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5188275
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152064
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167653
NAS1149D0463J	Washer	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5174288
D2563	Step Weldment Assembly	2 pcs (1 ea)	120-QC 4	5181853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	334	0
	AN4-5A	4	175	0
	AN4-6A	4	663	0
	AN4-7A	4	84	0
	AN5-14A	2	30	0
	AN5-6A	2	69	0
	D2021-101	2	13	0
	D2022-101	4	57	0
	D2022-103	4	7	0
	D2562-001	2	9	0
	D2565-101	2	11	0
	D2565-103	2	6	0
	D2565-105	2	6	0
	D2565-107	2	7	0
	D2565-109	2	2	0
	D2565-111	2	2	0
	MS21042L4	16	2,352	0
	MS21042L5	4	813	0
	NAS1149D0463J	30	3,552	0
	NAS1149D0563J	8	3,006	0
120-QC 4	D2563	2	3	0

Part Specifications

Specifications could not be found.

Plex 5/21/19 10:43 AM Dart.Renwick.Jennifer

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13